



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0333.001

DVS ZERT hereby certifies that the company

**IFE-VICTALL Railway Vehicle Door Systems
(Qingdao) Co., Ltd.**
**No. 2, Xinghai Branch Road, Huanhai Economical and
Technical Dev. Zone, Chengyang District
266108 Qingdao, Shandong Province
CHINA**

fulfills the requirements
for the scope according to

EN 15085-2 certification level CL1

in the range indicated on the reverse.

validity: 01.11.2017 until 31.10.2020

Düsseldorf, 01.11.2017
Place and date of issue

Lyu
Lead Assessor


Dipl.-Ing. Gurschke
Head of certification body

Scope of the certificate

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Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 1.5 - 6 mm	-
	23/24	t = 1.5 - 6 mm	FW
	23/24	t >= 1.5 mm	BW
141	23	t = 1.5 - 6 mm	FW
	23, 23/24	t = 1.5 - 40 mm	BW
	23/24	t = 1.5 - 8 mm	FW

Area of Application:

- New construction of assemblies and components for rail vehicles, Assemblies: door systems

Responsible Welding Coordinator(s):

Zengbao Sun (IWE)

born: 09.01.1971

Deputy with equal rights:

Tao Han (IWE)
Libo Geng (IWE)

born: 12.07.1985

born: 30.04.1978

Representative:

Heting Nie (IWS)
Jie Sun (IWS)

born: 05.07.1980

born: 15.01.1986

Remarks:

none

registration ON EN15085:

DVSZERT/15085/CL1/333/0/17

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.