

## C E R T I F I C A T E

### Welding of railway vehicles and components according to EN 15085-2

This is to certify that: **KNORR-BREMSE - Berlin**  
**Zweigniederlassung der Knorr-Bremse**  
**Systeme für Schienenfahrzeuge GmbH, Georg-Knorr-Str. 4**  
**12681 Berlin**  
**GERMANY**

fulfils the requirements for the scope of

**Certification level CL4 according to EN 15085-2**

**Field of application:** • Construction, purchase and assembly

**Range of certification:** - Parts for rail vehicles of certification level CL 2

**Responsible welding coordinator:** Thomas Przylucki (EWE) born: 27.06.1965

**Deputy:** -

**Comments:** see reverse

**Certificate no.:** GSI/15085/CL4/5033/5A2/01


**Valid:** from 23.10.2014 to 31.12.2017

**Issued on:** 09.12.2014

**Auditor:** KESTIN

**ID-Nr.:** EBA - 09/09

General regulations (see reverse)



Deichgräber  
Deputy head of certification body

Certificate no.: GSI/15085/CL4/5033/5A2/01

### Comments:

The construction control on welding technology basis is carried by Mr. Przylucki.

For the realisation of non destructive weld check zFP certified test staff stands inside for the processes VT, PT, MT, UT to level 3 at the possession.

## General regulations

according to EN 15085-2

### Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- no recognized welding coordinator is available any longer,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate

### Distribution list:

1. Applicant (original)
2. Files

